



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1702
Job Sheet 213546



Part No: 647.1702

Job Qty: 1 pcs

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/29/20

Job Tracking No:

Due Date: 10/23/20

Created By: Jennifer Renwick

Type: Return

Description: RA1039 - *Rework to Rev F*

Note: 647.1700 REV.F IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP REV:B 14.09.26 AS PER DWG C1 DD VERF:JLM IPP REV:C 20.07.07 AS PER DWG REV:F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Rework - 1 - Startup Returns	1 pcs		10/23/20	0.00	0.00	QC 6 - 40 - S		<i>S304637</i>
							QC 6 - 61 - S		
							QC 6 - 68 - S		
							QC 6 - 9 - S		
							QC 6 - 81 - S		
141	Conventional Mill - 1 - B4B	1 pcs		10/22/20	0.25	0.25	Conventional Mill - 1 - B4B		<i>P20/11/15</i>
							Conventional Mill - 2 - B4B		
142	QC 2	1 pcs		10/22/20	0.00	0.00	QC 2 - 14		<i>P20/11/15</i>
							QC 2 - 8		
143	QC 8	1 pcs		10/22/20	0.00	0.00	QC 8 - 14		<i>P20-11-25</i>
							QC 8 - 20		
							QC 8 - 8		
144	Handfinish - 6-1- Touch Up- B4B	1 pcs		10/23/20	0.00	0.17	Handfinish - 6 - 1 - B4B		<i>DAS 41 3-89 NOV 25 2020</i>
145	QC 3	1 pcs		10/23/20	0.00	0.00	QC 3 - 9		<i>DAS 32 3-89 NOV 25 2020</i>
							QC 3 - 40		
							QC 3 - 82		
210	Packaging 3-1 - Stock - B4B	1 pcs		10/23/20	0.00	0.00	Packaging 3 - 1 - B4B		<i>DAS 30 3-89 NOV 26 2020</i>
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B ✓		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		



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CANADA
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www.dartaerospace.com

Container No: S304637



Part: 647.1702

Job No: 213546

Serial No/Batch: S282263

Revision: REV.F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/21/20

Plex 10/21/20 10:10 AM Dart.Renwick.Jennifer

					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
					QC 21 - SA - 21	DAS NOV 7 6 2020
					QC 21 - SA - 70	21
					QC 21 - SA - 9	9-89
					QC 21 - SA - 77	
					QC 21 - SA - 28	

Part Op **140** - (QC6- All purchased or subcontracted products)
 Descriptions: **141** - Machine out slots on detail AA (2pl) .400 x .150
142 - QC2- Inspect parts off machine FAI/FAIB
143 - QC8- Inspect parts - second check
144 - Touch up alodine and primer Primer Batch: 5265778
145 - QC3- Inspect Part Finish Standard Process
210 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1702	Skid Deflector Assembly	1 pcs (1 ea)	140-Rework - 1 - Startup Returns	<u>5303076</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Rework - 1 - Startup Returns	647.1702	1	10	0

Part Specifications

Specifications could not be found.

Plex 10/21/20 10:10 AM Dart.Renwick.Jennifer



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Job Qty: 1 pcs

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/29/20

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 10/23/20

Type: Return

Description: RA1039

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C1 DD VERF:JLM IPP REV:C 20.07.07 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Have to Re-work
per Rev F

See New
Job

Bill of Materials



Container No: S304637



Part: 647.1702

Job No: 213546

Serial No/Batch: S282263

Revision: REV.F

Inspector:

Exp Date:

Instructions: Various STC's

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TEL: 1 613 632-5200
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Date: 10/02/20

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Rework - 1 - Startup Returns	1 pcs	10/23/20		0.00	0.00	QC 6 - 40 - S		OCT 02 2020
							QC 6 - 61 - S		
							QC 6 - 68 - S		
							QC 6 - 9 - S		
210	Packaging 3-1 - Stock - B4B	1 pcs	10/23/20		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
							Packaging 3 - 37 - B4B		
220	QC 21 - SA	1 pcs	10/23/20		0.00	0.00	QC 21 - SA - 21		
							QC 21 - SA - 70		
							QC 21 - SA - 9		
							QC 21 - SA - 77		
							QC 21 - SA - 28		

Part Op 140 - (QC6- All purchased or subcontracted products)

Descriptions: 210 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

220 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
647.1702	Skid Deflector Assembly	1 pcs (1 ea)	140-Rework - 1 - Startup Returns	S303076

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
140-Rework - 1 - Startup Returns	647.1702	1	6	1

Allocated Container Detail			
Qty	Container No	Location	Init
1	S303076	conditional release	

Part Specifications
Specifications could not be found.

Plex 9/29/20 2:17 PM Dart.Renwick.Jennifer

Back

Wiki

Update Delete

Hawkesbury



Customer Return Line Form



Order No:



RA1039

PO No:



Original Invoice No:



Original Invoice Line Item:



Part No: 647.1702



Release No:



Serial No/Batch:



Description: Skid Deflector. Container #: S282263

Warehouse:



Serial No/Batch: S282263

Replacement Due Date:



Return Type:



Return Reason:



Defect Type:



Unit:

Reported Quantity: 1

Returned Containers: 1

Credit Quantity: 1.0000

Credit Unit Price: 218.3053

Restocking Fee %: 0

Return Carrier:



Customs Amount (USD Each): 0

Additional Credit: 0

Inspection Details: Deflector arrived in good condition, return to stock at Rev. E
S282263 QTY:1 VM 9/25/2020

Rework to ReoF. JK

8/13/2020 4:44 PM

9/25/2020 3:37 PM

Returned Containers

Container No	Received Quantity	Unit	From Container No	From Container No. Valid	Credit Unit Price	Container Quantity	Unit
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[Back](#)[Wiki](#)[Update](#) [Delete](#)**Hawkesbury**

No	Quantity	Unit	Container No	Container No. Valid	Unit Price	Quantity	Unit
<u>S303076</u>	1				218.3053	1	pcs



Inventory Container S303076	
Part	Part No: 647.1702 Part Status: Active Operation: QC 21 - SA Manufacturer: Manufacturer Part:
Material	Change Number:
Production	Job No: Serial No/Batch: S282263 Account No: Accounting Job:
Inventory	Master Unit No: Location: Conditional Release Container Type: Container Status: Conditional Release Active: ☒ Adjustment Reason:
Units	Quantity: 1 pcs
Quality	Defect Type: Rework Operation:
History	Inventory Add Date: 9/25/2020 3:12:00 PM Martin Charest Updated: 9/25/2020 3:38:00 PM Valerie Miller Last Action: Updated at Container Form From Container:
Order Notes	Special Comments: RA1039

Links
Container History
Note History
Serial No/Batch History
Advanced Trace
Traceability Tree
Trace Material
Container Trace
Source Material
Actual Cost
Cost Tracking
Production
Processing Scrap
Split Container
Merge Container

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

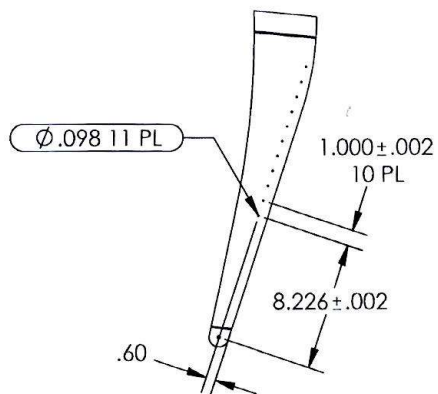
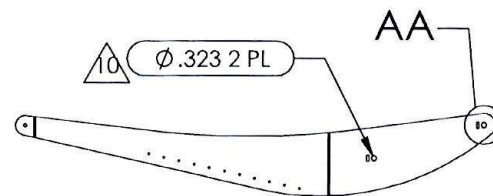
Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

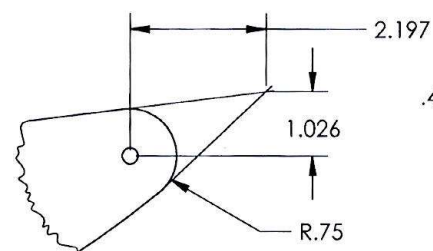


Technical drawing of a part showing a cross-section with dimensions: 2.024, 11.769, R.63, and a hole diameter of $\varnothing.201$.

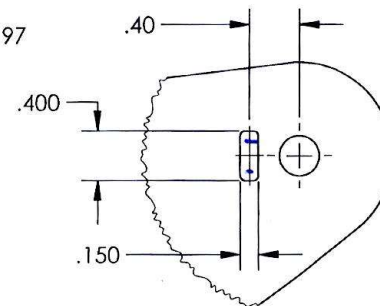
DETAIL D



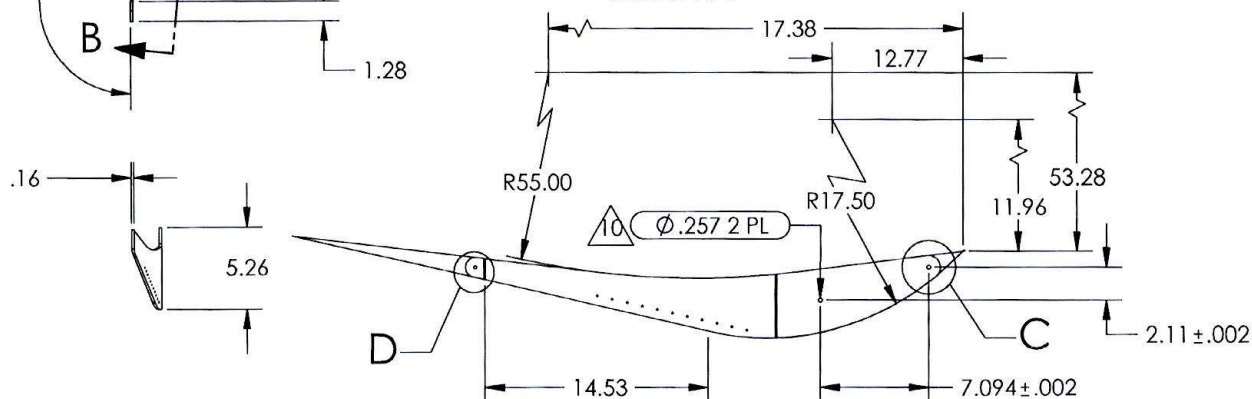
SECTION B-B



DETAIL C



DETAIL AA
2PL



ORIGINAL DATE (MM/DD/YY)	08/25/09	3030 ENTERPRISE CT. SUITE A	
DRAWN BY 1. GARDNER	1. CHECKED P. BRAVO	VISTA, CA 92081 (760) 691-9108	
DRAWING APPROVAL P. BRAVO			
COMPACT NO.	APICAL INDUSTRIES INC. 3030 EAST AEROSPACE		
 SKID DEFLECTOR ASSY			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	SUB	CAGE CODE	QWG NO.
1. PLACE CAGE CODES 1 2. PLACE CAGE CODES 2 3. PLACE DECIMALS 4 DEC 4. PLACE DECIMALS 5 DEC	07M26	647.1700	REV F
	SCALE: NONE	SHEET	3 OF 7